



# Northstate

Simply better carpet.

ABN 14010558540

<b>Manufacturer</b>	Northstate Carpet Mills
<b>Country of Manufacture</b>	Australia
<b>Fibre System</b>	Strudon® Olefin / Designer Dyed Nylon
<b>Coloration</b>	Solution Dyed / Designer Dyed
<b>Construction</b>	Interlocking Level Loop Pile
<b>Pile Weight</b>	20 oz/sq yd                      678.13 g/sq m
<b>Backing System</b>	Dual Latex bonding
<b>Primary Backing</b>	Woven Synthetic
<b>Secondary Backing</b>	AIRTEX green
<b>Carpet Protection</b>	Scoured & Extracted™ to remove processing oils, Anti-microbial present in backing laminate.
<b>Static Generation (AS2834)</b>	< 3.0kv
<b>Light Fastness</b>	L6
<b>Change on Wet Cleaning</b>	Gray Scale 5
<b>Approx pattern repeat</b>	Not Applicable
<b>Installation Method</b>	Suitable for direct-stick or cushion installations
<b>Chair Protectors</b>	Mandatory under chairs with castors to preserve appearance retention, and avoid premature wear.
<b>Rating</b>	Commercial Medium Duty (including stairs)
<b>5 Year Commercial Limited Warranties</b> <i>see full warranty text for details</i>	Abrasive Wear ZipperLock® Anti-Shock StainFree ColourFast

- Installation to be in accordance with **Northstate Carpet Mills Technical Bulletin - Installation Procedures and Requirements, and ASNZS 2455.1:2007**. In direct-stick installations, all seams and cross joins must be sealed with a seam sealing adhesive. In double-bond and carpet gripper installations, all edges to be seamed must be sealed first with an edge sealing adhesive and an appropriate hot-melt adhesive seaming tape must be applied to all seams and cross joins. All unprotected edges must be sealed with an edge sealing adhesive.
- Northstate Carpet Mills manufactures to a high degree of quality however there are certain visual aspects in making of carpet that must be regarded as within manufacturing limits and do not affect the performance of the carpet.
- Pattern carpet with directional designs may be subject to pattern distortion. Exact colour &/or texture pattern match cannot be guaranteed.
- Carpets with linear designs and in particular, carpets constructed with contrasting colours side by side to produce a sisal effect may be subject to random colour banding across the carpet.
- Due to dyelot variations, actual material may vary from sample.
- Full details and explanations can be found on our website [www.northstatecarpets.com.au](http://www.northstatecarpets.com.au)
- Supporting our *ECO-focused* initiative, Northstate Carpet Mills where ever possible, use recycled, recyclable and bio-degradeable materials.

NORTHSTATE CARPET MILLS PTY LTD reserves the right to modify this specification to improve the product without prior notice and without prejudice. E & O E

# GRIDIRON PRODUCT BULLETIN



#### Rating

Commercial Medium Duty (including stairs)

**5 Year Commercial Limited Warranties**

Abrasive Wear

StainFree

ZipperLock®

Anti-Shock

ColourFast

*see full warranty text for details*



#### ZipperLock® Technology

In regular loop pile carpet, one loose yarn can unravel into an unsightly continuous zipper.

**Dual Bonding** and **Interlocking Tuft Placement** means this Northstate carpet cannot unravel like regular commercial carpet.



#### Environmentally Friendly

Solution Dyeing is an environmentally friendly dyeing method that conserves energy and uses 90% less water than conventional dyeing processes.



#### Carpet Protection

- Scoured & Extracted™ to remove processing oils,
- PermaSeal™ stainblocker and soil release treatment,
- Anti-microbial present in backing laminate.

This carpet will look and perform better for longer, minimising re-soiling, enabling ease of spot cleaning and vacuuming, and ensuring lasting hygienic freshness.



#### AIRTEX green backing system

AIRTEX green is a new and improved backing system. Spills and accidents no longer spell disaster. Carpet with AIRTEX green will not harbour or promote the growth of bacteria, nor will it omit odours.



#### Anti-Shock, Computer Friendly

This carpet will not generate a static shock exceeding 3.0 kV at relative humidity of 20% or more and a room temperature of 20° C.